

# Nepheline syenite vs. calcium carbonate

| No reportable free crystalline silica

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- 1** | No reportable free crystalline silica
- 2** | No need to be surface treated before using, mineral is non-hydroscopic
- 3** | Wets out easily in polymer matrix
- 4** | Faster through-put
- 5** | Doesn't interfere with color, so lower pigments loading levels can be achieved while still maintaining the same color strength, thus saving money
- 6** | Helps with dispersion/color extension
- 7** | Better performance - scratch and mar resistance
- 8** | Superior weathering
- 9** | Cost savings - can reduce amount of UV stabilizers, therefore saving money
- 10** | Less interference with other additives (i.e. AO, UV stabilizers, slip, etc)

For more information about HIFILL N or Nepheline Syenite, please call: 800.243.9004 or email: [Sales@CoviaCorp.com](mailto:Sales@CoviaCorp.com).

## HiFILL® N

Functional Mineral for Plastics and Elastomers

*What is nepheline syenite?*

A unique all-natural sodium-potassium silicate mineral HIFILL® N additives are available in ultrafine, precisely controlled particle size distributions for optimum performance.

HIFILL® N allows for formulation and processing cost reduction while not adversely impacting the products' physical properties and durability.

*What loadings?*

Start with replacing  $\text{CaCO}_3$  -1:1

*Any physical performance decline?*

NO - Nepheline Syenite behaves basically the same as  $\text{CaCO}_3$ , as far as mold shrinkage, melt index, tensile, impact, HDT, flexural modulus etc.

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